

11 EK-C

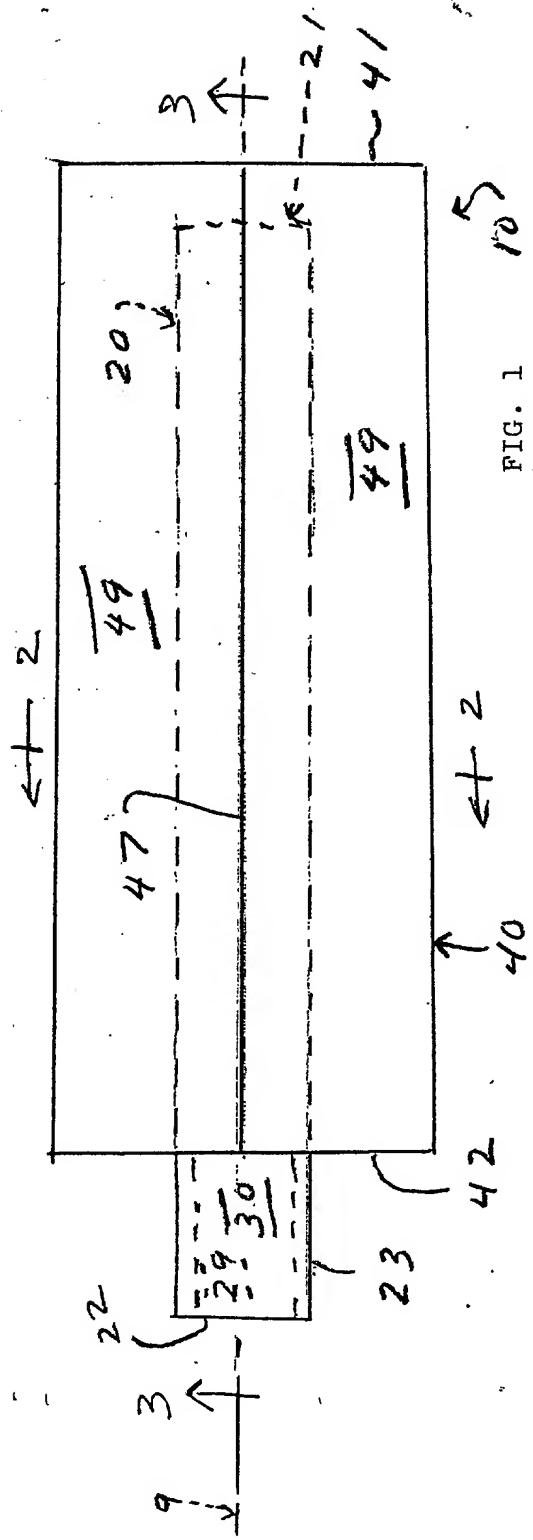


FIG. 1

FIG. 2

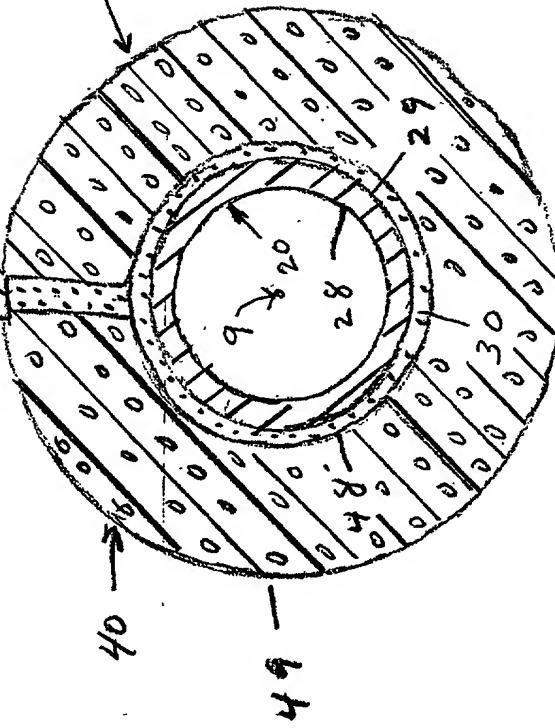


FIG. 3

"EV-A"

FIG. 3

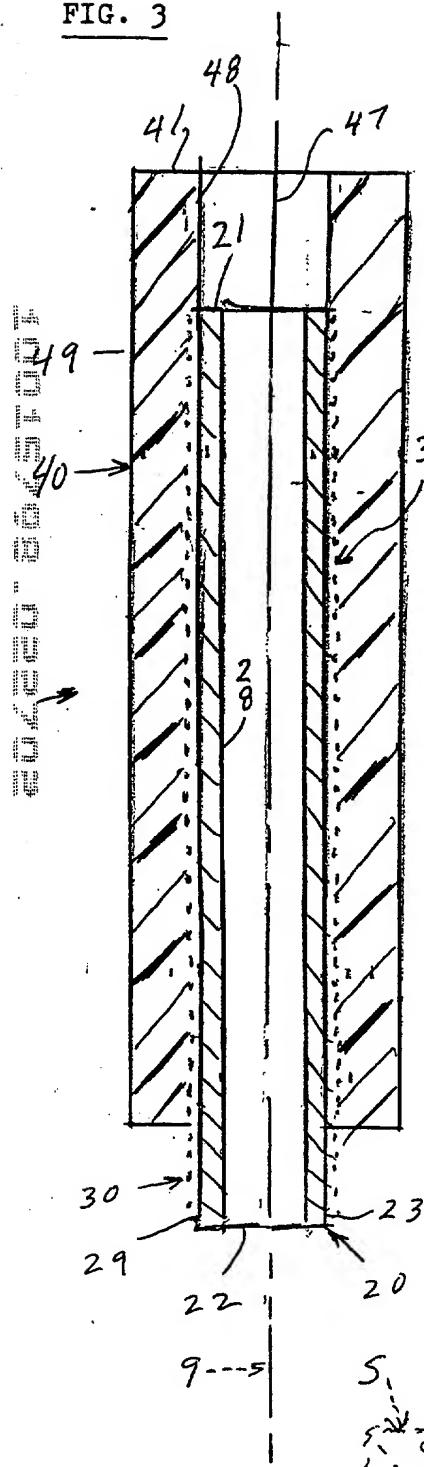


FIG. 4

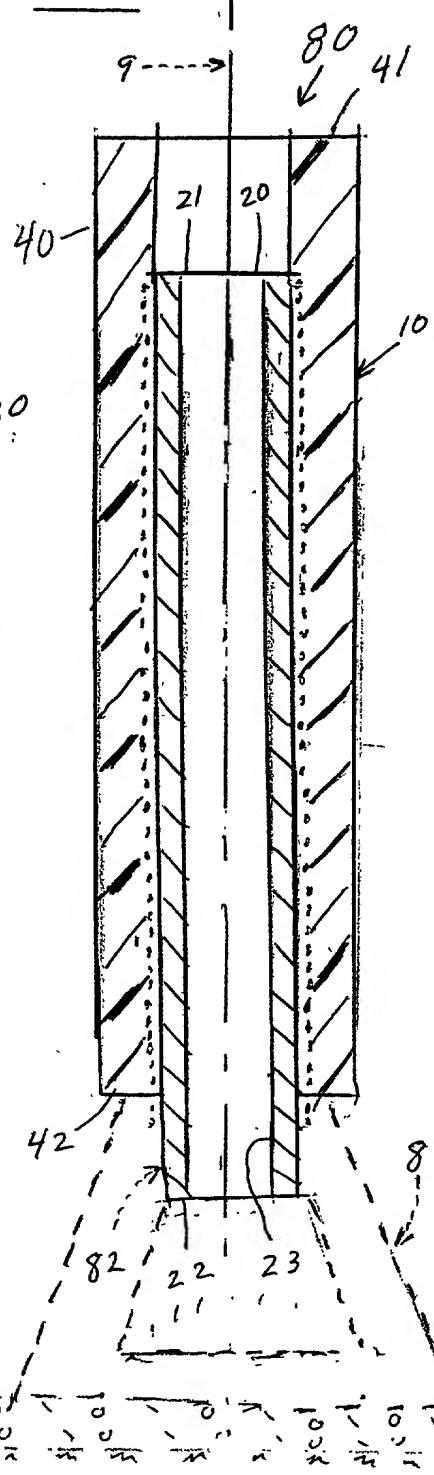
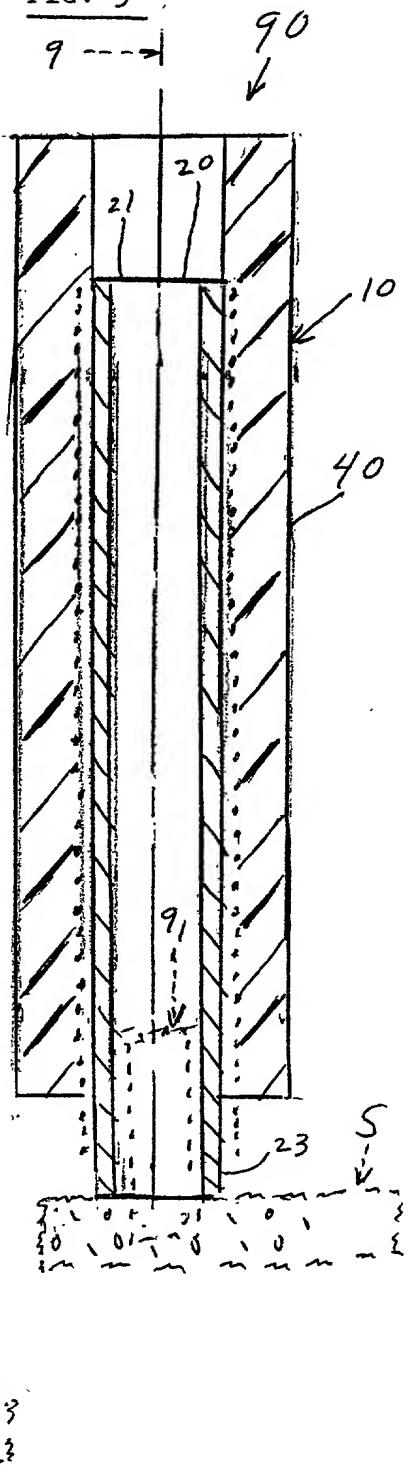


FIG. 5



Supporting Laminar Foam-Layer Having Parallel  
Longitudinal-Edges Upon Pivotably-  
Joined Curvilinear-Plates

Loftily Above the Foam-Layer: Co-Rotatably  
Locking a Tubular-Core About a  
Powerably Rotatable Mandrel

While Powerably Rotating the Mandrel: Adhesively-  
Coating the Tubular-Core Outside-Surface

Lowering the Adhesively-Coated Tubular-Core  
Against the Laminar Foam-Layer

Powerably Upwardly Moving the Curvilinear-Plates  
for Attaining a Nearly Circumferential  
Adhesive Joinder between the Foam-Layer and the  
Tubular-Core

Applying Seamwise-Adhesive Along the Foam-Layer  
Longitudinal-Edges to Yield a Multi-  
Utilitarian Intermediate-Product

FIG. 6